



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3933-2
Job Sheet 170815



Part No: D3933-2

Job Qty: 2 ea

Part Name: Aft Wall Protector, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/8/18	0.00	0.00	Start Up Waterjet		DC 18/02/02
100	Waterjet	2 pcs		2/9/18	0.04	0.35	Waterjet1		DC 18/02/02
110	QC	2 pcs		2/9/18	0.00	0.00	QC2 Waterjet-3		DC 18/02/02
120	QC	2 pcs		2/9/18	0.00	0.00	QC8-3		38 DAS FEB 0 2018
130	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging3	PK FEB 0 6 2018	6
140	QC21-SA	2 Ea		2/9/18	0.00	0.00	QC21		DAS-80 21 FEB 0 6 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	14.0200 sf (7.01 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 2:16 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ D. _____

Work Order: _____

Part No. _____

NCR No. _____

Date : _____

Descr _____

PART NO: D3933-2
Original Serial #: S038396
Revision:
Operation: Start up Operation 02/02/18
Change No:

Job No: 170815

Aft Wall Protector, RH



S038396

DART
AEROSPACE
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CANADA
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Work Order update only ☐

AGAINST DEPARTMENT/PROCESS

ube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
ning ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
ning ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
Fab ☐	Composite ☐	Supplier ☐	

ffective : _____

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
ge/Defect ☐	Folio/Program ☐	Outside Dimensions ☐
omplete/Unqualified ☐	Grain ☐	Over/Under tolerance ☐
	Weld ☐	Part Incorrect ☐
	Wrong Stock Pulled ☐	Part Lost/Missing ☐
	Out of Sequence ☐	Part Moved ☐
	Off-set ☐	Drawing ☐
	Mislabeled ☐	Finish ☐
	Fit/Function ☐	Misread ☐
	Misaligned/off center ☐	Turning Sequence ☐

Root Cause

Environment ☐	No I ☐	Crushing ☐
Design ☐	Ope ☐	Heat Treat ☐
Doc/Data ☐	Offs ☐	Wave/Twist in Tube ☐
Equip/Tooling ☐	Sup ☐	Marks/Chatter ☐
Handling/Pre ☐	Trai ☐	
Material ☐	Use ☐	
Internal Transport ☐	Poor Information ☐	
Tribal Knowledge ☐	Rushing ☐	
LOA ☐	Product Improvement ☐	
Substation ☐	Process Improvement ☐	
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	

OTHER :

